

Ship Friday July 8

Work Order ID 71513

Tuesday, July 05, 2011 11:40:28 AM



Item ID: D139-799-015

Accept



Setup Start



Revision ID:

Item Name: Engine Wash

Stop



Start Date: 7/5/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 7/15/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN-D139-799

D

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D139-799-015  
CHG002

Swartz

ck per ch 11/07/06

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

JB 11/07/06

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

Swartz

td

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Accept



Setup Start



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Stop



Item Name: Engine Wash

Start Date: 7/5/2011 Start Qty: 2.00



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Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-015 Location: _____ PPP rev: _____								
	<i>DRAFT</i>								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

*c/c only.*  
*CK 11/07/08*  
*ME*  
*11-07-08*

*PART SENT TO ERA WITH IIN/ICA*  
*STC/ARC WILL FOLLOW.*

# Picklist Print

Tuesday, July 05, 2011 11:40:25 AM

Page 1

Work Order ID: 71513

Parent Item: D139-799-015

Parent Item Name: Engine Wash



Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:B 11.07.04 new issue DD verf:JLM  
AS PER ECN 11-598 11-06-05 JLM VERIFIED BY:DD

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4121-1		Manufactured	No			110	Each	4.0000	2	4	✓		
Hose Assembly													

Location Loc Qty Loc Code

ST182 4

70308 4

D4121-3		Manufactured	No			110	Each	4.0000	1	2	✓		
Hose Assembly													

Location Loc Qty Loc Code

ST 4

70309 4

D4121-5		Manufactured	No			110	Each	4.0000	1	2	✓		
Hose Assembly													

Location Loc Qty Loc Code

ST 4

70310 4

D4131-041		Manufactured	No			110	Each	6.0000	1	2	✓		
Manifold Assembly													

Location Loc Qty Loc Code

ST132 6

62807 2

70311 4

62807

JB 11/07/06

# Picklist Print

Tuesday, July 05, 2011 11:40:25 AM

Work Order ID: 71513

Parent Item: D139-799-015

Parent Item Name: Engine Wash

Page 2

3

Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 2.00

Required Qty: 2.00

D4131-043

Manufactured No

110 Each

10.0000

1

2



Doubler Assembly



JB

Handwritten signature

## Location

## Loc Qty

## Loc Code

ST132

10

62808

1

70313

9

70313

D4146-1

Manufactured No

110 Each

11.0000

2

4



Fitting



JB

Handwritten signature

## Location

## Loc Qty

## Loc Code

ST132

11

62810

1

70314

10

62810 x 1  
70314 x 3

D4182-1

Purchased No

110 Each

16.0000

2

4



Fitting, Quick Disconnect



JB 11/07/06

## Location

## Loc Qty

## Loc Code

ST136

16

62870

8

70316

8

62870

D4384-1

Manufactured No

Each

0.0000

2



Placard



71520

AN526-1032R16

Purchased No

Each

0.0000

8



Screw



1118237 6/7/9

Tuesday, July 05, 2011 11:40:25 AM

Shop Packet Print

Page 2

# Picklist Print

Wednesday, July 06, 2011 7:41:14 AM

Page 3

Work Order ID: 71513

Parent Item: D139-799-015

Parent Item Name: Engine Wash

Start Date: 7/5/2011

Required Date: 7/15/2011

Start Qty: 2.00

Required Qty: 2.00

AN832-6J

Purchased

No

110

Each

6.0000

2

4



Union

Location

Loc Qty

Loc Code

ST333

6

115884

6

AN924-6J

Purchased

No

110

Each

12.0000

4

8



Nut

Location

Loc Qty

Loc Code

ST336

12

115884

12

MS21919WDG09

Purchased

No

110

Each

0.0000

20

40



Clamp

NAS1149C0932R

Purchased

No

Each

0.0000

4



Washer

## 5.0 PARTS LIST

Qty -011	Qty -012	Qty -013	Qty -015	Qty -017	Part Number	Description
X					D139-799-011	MAINTENANCE STEP KIT
	X				D139-799-012	MAINTENANCE STEP KIT
		X			D139-799-013	CARGO DOOR HINGE KIT
			X		D139-799-015	ENGINE WASH KIT
				X	D139-799-017	FLOOR PROTECTOR KIT
		1			D2585	MOUNTING CHANNEL
		1			D2586	DOOR LATCH
		1			D2621	LATCH PLATE
		1			D3552-13	DOOR PROP
				2	D3580-1	JOGGLE BRACKET
		1			D3622-1	BALL STUD
		1			D3622-3	BALL STUD
				2	D3628-1	CUPPED WASHER
		2			D4072-1	AIRFRAME HINGE
		2			D4072-3	AIRFRAME HINGE BACKING PLATE
		4			D4072-5	BUSHING
		2			D4073-1	DOOR HINGE
		2			D4073-3	DOOR HINGE BACKING PLATE
		1			D4074-1	BRACKET
		1			D4074-3	CHANNEL
		1			D4074-5	BACKING PLATE
		1			D4074-7	STRIKER PLATE
1					D4092-041	MAINTENANCE STEP ASSEMBLY
	1				D4092-042	MAINTENANCE STEP ASSEMBLY
			2		D4121-1	HOSE ASSEMBLY
			1		D4121-3	HOSE ASSEMBLY
			1		D4121-5	HOSE ASSEMBLY
				1	D4130-5	FWD CARGO FLOOR PROTECTOR
				1	D4130-7	CENTER CARGO FLOOR PROTECTOR
				1	D4130-9	AFT CARGO FLOOR PROTECTOR
			1		D4131-041	MANIFOLD ASSEMBLY
			1		D4131-043	DOUBLER ASSEMBLY
			2		D4146-1	FITTING
				2	D4153-1	JOGGLE BRACKET
				2	D4166-1	PLACARD, MAX LOAD
			2		D4182-1	FITTING, QUICK DISCONNECT
			1		D4384-1	PLACARD
4	4				AN6H12	BOLT
			4		AN526-1032R16	SCREW
			2		AN832-6J	UNION
			4		AN924-6J	NUT
		20			MS21042L3	NUT (OR MS21042-3)
		1			MS21042L5	NUT (OR MS21042-5)
			20		MS21919WDG09	CLAMP
		8			MS27039-1-10	SCREW
		2			MS27039-1-14	SCREW
		8			MS27039-1-16	SCREW
		1			MS27039-1-17	SCREW
		18			NAS1149D0363J	WASHER (or AN960JD10)
6	6	1			NAS1149D0663J	WASHER (or AN960JD616)
			2		NAS1149C0932R	WASHER (or AN960C916L)
		4			NAS1515H-5L	WASHER

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Revision: D  
 Date: 11.06.10